



Bedra Blac Wire

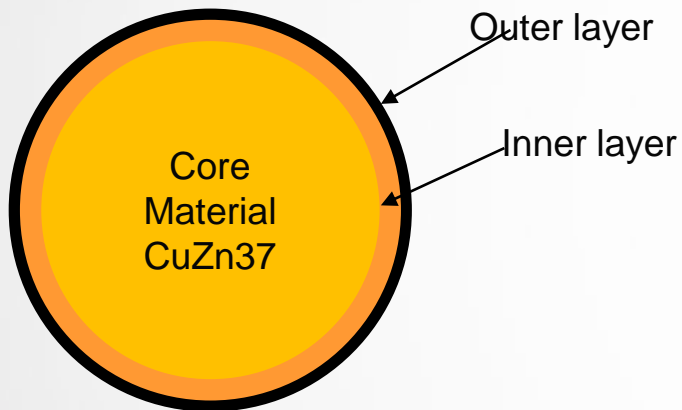


blac wire machine setting recommendations

Manufacturer	Model	Technology	Options for speed increase in rough cut
Agie	AC Progress V / VP	VS900	<ul style="list-style-type: none"> • Increase P by 1-3 notches
Charmilles	X40 / x40cc / x40SL	Brass hard	<ul style="list-style-type: none"> • Increase A by 10-20% • Lower B by 10-20% • Increase TAC by 10-20%
GFMS	Ex50 / Px50	VS900+	<ul style="list-style-type: none"> • Increase P by 1-3 notches
	Cut x000	VS900	<ul style="list-style-type: none"> • Increase P by 1-3 notches
Fanuc	α 0iC / α -1iC α 0iD / α -1iD	Brass hard	<ul style="list-style-type: none"> • Increase ON by 1-2 notches • Lower OFF by 1-4 notches
	α Cx00iB	Brass hard	<ul style="list-style-type: none"> • Increase "Simple Adjust" by 10-20%
Makino	U3 / U6 w/wo. H.E.A.T.	Brass hard	<ul style="list-style-type: none"> • Increase EZ by 1-2 notches
Mitsubishi	FA series MV series	Brass hard	<ul style="list-style-type: none"> • Increase I by 1 notch • Increase SA by 1-2 notches • Lower SB by 1-2 notches
Seibu	MxxA / MxxB	Brass hard	<ul style="list-style-type: none"> • Increase ENERGY by 1-2 notches
Sodick	AQxxxL / ALCx00G / VLxxxQ	Brass hard	<ul style="list-style-type: none"> • Increase ON by 1-2 notches • Lower OFF by 1-2 notches • Increase MAO by 1-2 notches

NEW GENERATION SERIES

Blac Wire



Feature:

- New generation black coated wire, massively increase cutting speed.
- Widely used on Mitsubishi, Sodick WEDM, 10%+ higher speed than Beta-Gamma coated wire.
- Fit for high speed cutting.

<i>Core Material</i>	<i>CuZn37</i>
<i>Coating Layer</i>	<i>double coating structure</i>
<i>Color</i>	<i>black</i>
<i>Tensile</i>	<i>800MPa</i>
<i>Elongation</i>	<i>1%</i>
<i>Conductivity</i>	<i>20%IACS</i>
<i>Diameter</i>	<i>0.20/0.25/0.30mm</i>