



TOPAS® PLUS X

High speed cutting wire for Charmilles machines with X-technology

topas® plus X is a high-speed cutting electrode and a further development of **bronco cut®** Typ X EDM wire.

- Gamma phase EDM wire with up to 35% higher cutting speed as compared to plain wire and, at that, with high precision
- Developed specially for the X technology on Charmilles machines
- Can be used immediately without modifying the machine settings

Technical data

| | |
|------------------|-------------------------------|
| Core | Cu |
| Coating | Zinc rich brass, double layer |
| Tensile strength | 500 MPa / 72,500 PSI |
| Elongation | >1% |
| Color | Brown |



Delivery program

| Diameter [mm] | 0.25 | 0.30 | 0.33 |
|----------------------|------|------|------|
| bedra8-Spool: 8 kg | ● | ● | ● |
| bedra16-Spool: 16 kg | ● | ● | ● |
| K250-Spool: 25 kg | ● | ● | ● |
| K355-Spool: 45 kg | ● | ● | ● |
| P10-Spool: 10 kg | ● | ● | |
| P15-Spool: 20 kg | ● | ● | |