



TOPAS® PLUS D

Gamma phase wire for highest demand of cutting performance and process stability on AGIE and Japanese machines

topas® plus D is a high-speed cutting electrode, further development of **cobracut®** Type D EDM wire

- Hard gamma phase wire, specially suited for tall parts
- For machines which require straightened wires for threading

Technical data

Core	CuZn20
Coating	Zinc rich brass, double layer
Tensile strength	800 MPa / 116,000 PSI
Elongation	>1%
Color	Grey-brown



Delivery program

Diameter [mm]	0.25	0.30	0.33
bedra8-Spool: 8 kg	●	●	
bedra16-Spool: 16 kg	●	●	●
K250-Spool: 25 kg	●	●	●
K355-Spool: 45 kg	●	●	●
P5-Spool: 5 kg	●	●	
P10-Spool: 10 kg	●	●	
P15-Spool: 20 kg	●	●	